# APPROVAL OF MANUFACTURER CERTIFICATE

Certificate No: AMMM00000AK Revision No: 2

DNV.GL

This is to certify: That Acroni d.o.o. Jesenice, Slovenia

is an approved manufacturer of Steelmaking and Rolled Steel Products

in accordance with **DNV GL rules for classification – Ships** 

and the following particulars:

Application area	Normal strength steel High strength steel Steels for boiler and pressure vessels Stainless steel
Product	Steel plates
Manufacturing method	Electric arc furnace,
	Continuous casting
Max. thickness	See page 2
Heat treatment condition	See page 2

Manufacturer(s) approved by this certificate is/are accepted to deliver according to DNV GL, DNV and GL rules. Materials to be applied to DNV GL classed object shall fulfill the material requirements in the applicable DNV GL class rules.

Issued at Hamburg on 2019-03-26

This Certificate is valid until **2022-03-25**. DNV GL local station: **Koper** 

Approval Engineer: Stefan Röhr

for **DNV GL** 

Thorsten Lohmann Head of Section



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 263.11-009838-1

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## Particulars of the approval

### Normal strength steel

Grade	Product	Steel making <sup>1)</sup>	Fine grain elements	Max. thickness [mm] <sup>4)</sup>	Delivery condition <sup>2)</sup>
VL A, VL B, VL D, VL E	Plate	EAF, CC	AI	50	NR
VL A, VL B, VL D, VL E	Plate	EAF, CC	AI	50	Ν

## High strength steel

Grade	Product	Steel making <sup>1)</sup>	Fine grain elements	Max. thickness [mm] <sup>4)</sup>	Delivery condition <sup>2)</sup>
VL A32, VLD32	Plate	EAF, CC	AI+Nb	70	NR
VL A32, VL D32, VL E32, VL A36, VL D36, VL E36	Plate	EAF, CC	AI+Nb	100	Ν

## Rolled steels for boiler and pressure vessels

Grade	Product	Steel making <sup>1)</sup>	Fine grain elements	Max. thickness [mm] <sup>4)</sup>	Delivery condition <sup>2)</sup>
VL 360-0N, VL 360-1FN, VL 360S-1FN	Plate	EAF, CC	AI+Nb	60	Ν
VL 410-0N, VL 410-1FN, VL 410S-1FN	Plate	EAF, CC	Al+Nb	60	Ν
VL 460-0N, VL 460-1FN, VL 460S-1FN	Plate	EAF, CC	Al+Nb	60	Ν
VL 510-1FN, VL 510S-1FN	Plate	EAF, CC	AI+Nb	60	N
VL 0.3Mo, VL 0.3MoS	Plate	EAF, CC	-	60	Ν

#### Stainless steel

Grade	Product	Steel making <sup>1)</sup>	Fine grain elements	Max. thickness [mm] <sup>4)</sup>	Delivery condition <sup>2)</sup>
VL 304L, VL 316L, VL 316LN, VL 321, VL 347	Plate	EAF, CC	-	100	SHT

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#### Steels acc. to other standards <sup>3)</sup>

Crade Braduet Steel Fine grain Max. thickness Delivery							
Grade	Product	making <sup>1)</sup>	elements	[mm] <sup>4)</sup>	condition <sup>2)</sup>		
Steel acc. to EN 10025-2	Steel acc. to EN 10025-2						
S235JR, S235J0, S235J2, S275JR, S275J0, S275J2, S355JR, S355J0, S355J2, S355K2	Plate	EAF, CC	acc. to standard	50	acc. to standard		
Steel acc. to EN 10028-2							
P235GH, P265GH, P295GH, P355GH	Plate	BOC, CC	acc. to standard	60	acc. to standard		
Steel acc. to EN 10088-2	Steel acc. to EN 10088-2						
1.4301, 1.4306, 1.4307, 1.4310, 1.4311, 1.4404, 1.4432, 1.4435, 1.4436, 1.4541, 1.4550, 1.4571, 1.4878, 1.4948,	Plate	EAF, CC	-	100	SHT		
1.4362, 1.4462			-	80	SHT		
Steels according to ASTM A240							
301, 304, 304H, 304L, 304LN, 316, 316L, 316TI, 317L, 321, 321H, 347, 347H	Plate	EAF, CC	-	100	SHT		
S31803, S32205, S32304	Plate	EAF, CC	-	80	SHT		

Remarks:

- <sup>1)</sup> EAF: Electric arc furnace; CC: Continuous casting

 <sup>2)</sup> NR: normalizing rolling; N: normalized; SHT: solution heat treated (solution annealed)
 <sup>3)</sup> Possible application and certification of any material to classed object is subject to case by case approval

<sup>4)</sup> Max. width: 2000 mm